



*DUETTI PACKAGING designs and produces systems for end of line packaging. Duetti packaging with its many years of experience in the automation sector, together with the consolidated technical know-how of its staff ensures it is the ideal partner for designing and constructing complete end of line packaging systems.*

## **Machines for 2,000 to 36,000 b/h & more.**

### **DEPALLETIZERS**

*A range of machines designed to unload bottles, cans, crates or cases from pallets to feed onto the line with high- or low-level outfeed options available. The range includes Sweep, inflatable tubes picking and combined models.*

### **CASE & TRAY ERECTING**

*Automatic machines for case or tray erecting and sealing the bottom with hot-melt glue or adhesive tape, with speeds up to 50 cases or 80 trays per minute possible.*

### **CASE PACKING**

*Automatic machines for product placement into crates, trays, or cases. Maximum precision and speed relating to pick and place operations. With speeds up to 20 cases per minute available in monoblock versions (case erecting, packing, and closing in one machine). Patented system for lay-down packs also available.*

### **PARTITION INSERTING**

*Automatic machines for partition opening and placement into the case.*

### **TOP SEALING**

*A range of case to sealers for sealing with adhesive tape or hot-melt glue, as well lid applicators for display cases.*

### **CHECK-WEIGHERS**

*Designed for weighing operation after top sealing the case, available in automatic and semi-automatic versions.*

### **PALLETIZERS**

*A wide range of automatic and semi-automatic solutions; sweep, robotic, High or low level infeed, for one or more lines that are designed for bottles, crates, cases, trays, shrink packs or large bags. Innovative, Flexible solutions that are personalized to your specific needs.*

**CALL US NOW**

**+1 800 953 3736**

	GLASS	CAN	PET	DEPALLETIZERS	CASE ERECTING	BOTTOM CLOSING	CASE PACKING	PARTITION INSERTING	TOP SEALING	CHECK-WEIGHERS	PALLETIZERS	PALLET WRAPPING
DEPAL M	X	X		X								
DEPAL 2000	X	X		X								
DEPAL 3000	X	X		X								
DEPAL 5000	X	X		X								
FLEXYDEPAL	X	X		X								
FORMER 20 N-H					X							
FORMER 30 H					X							
FORMER 50 H					X							
DUETTO	X	X	X		X	X	X	X	X			
MULTIPACKER 5 N-H	X	X	X		X	X	X	X	X			
MULTIPACKER 10 N-H	X	X	X		X	X	X		X			
MULTIPACKER 20 N-H	X	X	X		X	X	X		X			
PACKER 10	X	X	X				X					
PACKER 20	X	X	X				X					
IAC 1234								X				
CHN									X			
CHH									X			
CHHS									X			
WRAP10	X	X	X		X		X		X			
WRAP12	X	X	X		X		X		X			
WRAP18	X	X	X		X		X		X			
CPI50										X		
AXPAL											X	
VIP											X	
MINIORTALE											X	
LAYERPAL 5											X	
LAYERPAL 10											X	
FLEXPAL											X	
DUETTI P60												X
DUETTI B170												X

**PACKAGING**



Ape Impianti is backed by the experience and technical know-how that comes from four decades in the business of end-of-the-line plants for the beverage industry. In the Seventies to follow the transformation of the bottling process, from chain of machines connected to each other into real automated lines, numerous plants with primary sector companies were developed, thus acquiring the specific know-how which today allows to offer a full service to the beverage industry. In the Nineties, a profitable production collaboration began with Tecnomec which, in 1995, led to the establishment of APE IMPIANTI, born with the specific target of creating an industrial concern capable of facing the market globalisation challenges.

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**Up to 18,000 b/h.**

**DEPALLETIZERS**

Machines designed to run empty bottles layers from pallet to the transfer table. With sweep off carriage system or innovative inflatable tubes picking device for cardboard sheet interlayer.

**CASE ERECTING**

Automatic machines designed for stacks case feeding and case erecting with bottom flap sealing. To provide squared as well-sealed case.

**CASE PACKING**

Automatic machines designed for product placement into the case. Maximum precision and speed relating to pick and place operations.

**PARTITION INSERTING**

Automatic machines designed for partition opening and placement into the case. To ensure labels integrity ever.

**TOP SEALING**

Maximum precision and speed relating to pick and place operations. To highly perform for better pallet loads.

**WEIGHT SYSTEMS**

Automatic machine designed for weighing operation after top sealing. To assure quality control.

**PALLETIZERS**

Automatic machines designed for case positioning and pallet loading operations.

Pre-programmed for case sizes and pallet patterns

Flexibility for future requirements is built in.

	GLASS	CARRIER 4 / 6 PACK	CAN	DEPALLETIZERS	CASE ERECTING	BOTTOM CLOSING	CASE PACKING	PARTITION INSERTING	TOP SEALING	WEIGHT SYSTEMS	PALLETIZERS	PALLET WRAPPING
BABYDEPAL	X			X								
DEPAL 2.0	X			X								
DEPAL 2010	X			X								
DEPAL 3000HP	X			X								
FORM 1200	X				X							
FORM 1300	X				X							
FORM 3000	X				X							
TRIO	X				X		X		X			
UNIBLOCK HM BEER	X				X		X					
BEER TRIBLOCK	X				X		X					
CARRIER STANDARD 200		X			X		X					
CARRIER STANDARD 300		X			X		X					
ISOLA 2 HM	X				X		X					
ISOLA 2 HM PLUS			X		X		X					
ISOLA 3 HM	X								X			
ISOLA 4 HM	X							X	X			
AXIPACK	X				X		X	X	X			
INCA 1200	X						X					
INCA 1300	X						X					
INCA 2010	X						X					
INSER 1200	X							X				
INSER 1300	X							X				
INSER 2010	X							X				
CH 800	X								X			
CH 1300	X								X			
CH 2010	X								X			
PESA W1200	X									X		
PESA W2000	X									X		
PESA LWLS	X									X		
PAL 1300	X										X	
PAL 2010	X										X	
PAL 3000	X										X	
FASCIAPAL	X											X